



DESIGN GUIDELINES		
TUBE SIZE	CLR RADIUS	GRIP LENGTH
1"	1"	4"
1" 304 SS	1"	4"
1.25"	2"	4"
1.25" 304 SS	2"	4"
1.50"	2"	4"
1.50" 304 SS	2"	4"
1.75"	2"	4"
1.75" 304 SS	2"	4"
2"	2"	3" & 4"
2" 304 SS	2"	3" & 4"
2.25" 14 g.	2.25"	3" & 4"
2.25" 304 SS	2.25"	3" & 4"
2.50" 14 g.	3"	3" & 4"
2.50" 304 SS	3"	3" & 4"
2.50" 316 SS	3"	3" & 4"
2.75" 14 g.	2.75", 3" & 4"	3" & 4"
2.75" 304 SS	2.75", 3" & 4"	3" & 4"
3.00"	3.5" & 4.5"	3" & 4"
3.00" 304 SS	3.5" & 4.5"	3" & 4"
3.00" 409 SS	3.5" & 4.5"	3" & 4"
3.50"	4" & 6"	3" & 6"
3.50" 304 SS	4" & 6"	3" & 6"
3.50" 409 SS	4" & 6"	3" & 6"
4.00"	4.5", 6", 8"	3" & 4.5"
4.00" 304 SS	4.5", 6"	3" & 4.5"
4.00" 316 SS	4.5", 6"	3" & 4.5"
4.00" 409 SS	4.5", 6"	3" & 4.5"
4.50"	4.5"	6" & 8"
5.00"	(5" UNITED) 6"	8" & 12"
5.00" 304 SS	(5" UNITED) 6"	8" & 12"
6.00"	6" & 9"	9" & 12"
6.00" 304 SS	6" & 9"	9" & 12"
7"	NONE	
8"	NONE	

Notes
<p>Material is 16ga Aluminized Steel unless otherwise noted. Bold CLR dimensions are used more frequently and are the preferred build radius. When available, the longer grip lengths are preferred. Call to ask about anything larger than 6 inch.</p> <p>Please provide XYZ coordinates for bent pipes to ensure bend accuracy.</p> <p><b>Other Notes:</b>            Standard slot depth is 1 1/8"            Hosebeads start at 3/4"+</p> <p><i>If you have any questions, please feel free to give us a call. We will gladly work with you to help solve problems or save money!</i></p> <p><b>1-800-247-5391</b>  <b>515-224-0460</b>  <b>WWW.AUTO-JET.COM</b></p>